

## PART VI - LABORATORY

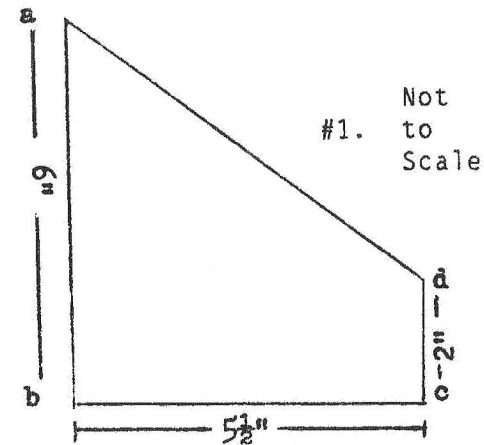
### A. BLANK CARTRIDGE MANUFACTURE BRITISH STYLE

#### MATERIALS NEEDED

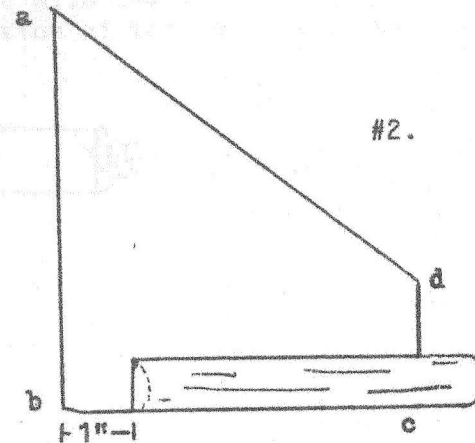
1. Paper cut to specific dimensions (indicated in illustration). The paper should be light, strong, and able to be folded or twisted without being easily torn. 40 lb Kraft paper is fine, and can be obtained locally or from GSA.
2. Scissors or paper cutter.
3. Former: A six-inch wooden dowel slightly smaller than the bore of the weapon. If you are going to make cartridges with a ball, one end of the former should be slightly concave to fit the ball.
4. Powder measure & FFg Black Powder

#### PROCEDURE

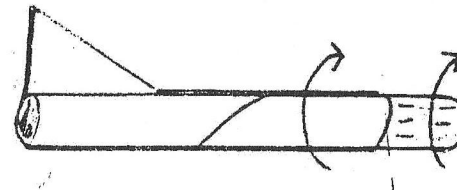
1. Using scissors or paper cutter, cut cartridge paper into proper shape, as indicated in illustration #1.



2. Keeping point "a" in the upper left hand corner, place former on "b-c" portion of cartridge, leaving at least one inch distance between the cupped end of the former and point "b".



3. Roll the paper all the way around the former by rolling the former away from you, bringing the paper around with it.



4. Twist the rolled cartridge end in the same direction as you rolled it. It must be twisted tight enough to form a seal without leaking any powder, but not so tight that the paper is torn.



5. Remove former and using powder measure, pour proper amount of powder in cartridge.

6. Twist the top of the cartridge in the same direction of the roll, again twisting tight enough to seal cartridge.

